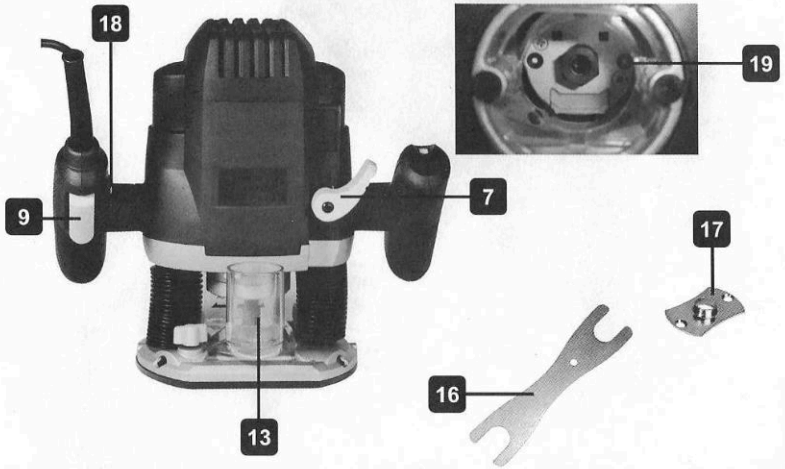
MAC ALLISTER

MRO1200

Router 1200 Watt

Caution: Carefully read this entire Instruction Manual before using this product
Original instructions MNL_MRO1200(E)_V09



Contents

I - Parts list

1. Left handle
2. Right handle
3. Variable speed dial
4. Depth gauge
5. Depth gauge locking knob
6. Power on indicator
7. Depth lock lever
8. 5-position turret stop
9. Trigger On/off switch
10. Spindle lock
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13. Dust extraction adaptor
14. Parallel fence locking knob (×2)
15. Parallel fence
16. Wrench
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II - Technical data

Voltage	230V ~ 50Hz
Power input	1200W
No load speed	11000-28000min^{-1}
Collet size	Ø6.35mm(1/4")
Max. plunge depth	55mm
Weight	3.7 kg

NOISE AND VIBRATION DATA

A weighted sound pressure	92 dB(A)
A weighted sound power	103 dB(A)
Uncertainty	3 dB(A)

The sound intensity level for the operator may exceed 85dB(A) and sound protection measures are necessary.

VIBRATION

The European Physical Agents (Vibration) Directive has been brought in to help reduce hand arm vibration syndrome injuries to power tool users. The directive requires power tool manufacturers and suppliers to provide indicative vibration test results to enable users to make informed decisions as to

the period of time a power tool can be used safely on a daily basis and the choice of tool.

Further Advice can be found at www.hse.gov.uk

This product has been measured under test conditions for Vibration

Test Method : EN60745

Measured vibration emission value: 6.41m/s^2

Uncertainty (K): 1.5m/s^2

This tool is regarded as a MEDIUM vibration risk (between 3-10 m/s^2)

The measured vibration emission value quoted above should be used as a minimum level should be used with the current guidance on vibration.

Calculating the actual period of the actual period off use can be difficult and the HSE website has further information.

NOTE any period of time that the tool is at idle or switched off should not be used as part of the total working period. Also the total working period calculations used are for the user and if no other tools are used. The use of other tools will reduce the users' total working period on this tool.

The vibration emission level given in this information sheet has been measured in accordance with a standardised test stated above and may be used to compare one tool with another. It may also be used in a preliminary assessment of exposure.

WARNING. The vibration emission value during actual use of the power tool can differ from the declared value depending on the ways in which the tool is used dependant on the following examples and other variations on how the tool is used:

How the tool is used and the materials being cut.

The tool being in good condition and well maintained.

The use of correct accessory for the tool and ensuring it is sharp and in good condition.

The tightness of the grip on the handles and if any anti vibration accessories are used.

And the tool is being used as intended by its design and these instructions.

This tool may cause hand-arm vibration syndrome if its use is not adequately managed

WARNING. Identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

Minimizing your vibration exposure risk.

ALWAYS use sharp router bits.

Invest in good quality anti-vibration gloves and use with this tool.

Maintain this tool in accordance with these instructions and keep well lubricated (where appropriate)

If the tool is to be used regularly then invest in anti vibration accessories.

Avoid using tools in temperatures of 10^{0}C or less.

Plan your work schedule to spread any high vibration tool use across a number of days.

Health Surveillance

All employees should be part of an employer health surveillance scheme to help identity any vibration related diseases at an early stage, prevent disease progression and help employees stay in work.

III - Safety instructions

GENERAL POWER TOOL SAFETY WARNINGS

⚠ **WARNING Read all safety warnings and all instructions**. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) **Work area safety**

a) **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.

b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust**. Power tools create sparks which may ignite the dust or fumes.

c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) **Electrical safety**

a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.

b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.

c) **Do not expose power tools to rain or wet conditions**. Water entering a power tool will increase the risk of electric shock.

d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.

e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use**. Use of a cord suitable for outdoor use reduces the risk of electric shock.

f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

3) **Personal safety**

a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.

b) **Use personal protective equipment. Always wear eye protection**. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.

f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.

g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

4) **Power tool use and care**

a) **Do not force the power tool. Use the correct power tool for your application.**

The correct power tool will do the job better and safer at the rate for which it was designed.

b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.

d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.**

Power tools are dangerous in the hands of untrained users.

e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.

f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

5) **Service**

a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

⚠ ROUTER SAFETY WARNINGS

- Remove the plug from the socket before carrying out any adjustment, servicing or maintenance.
- Fully unwind cable drum extensions to avoid potential overheating.
- When an extension cable is required, you must ensure it has the right ampere rating for your power tool and is in a safe electrical condition.
- Ensure your mains supply voltage is the same as your tool rating plate voltage.
- Your tool is double insulated for additional protection against a possible electrical insulation failure within the tool.
- Always check walls, floors and ceilings to avoid hidden power cables and pipes.
- After long working periods, external metal parts and accessories could be hot.
- Handle router bits with care, they can be extremely sharp.
- Check the bit carefully for signs of damage or cracks before use. Replace damaged or cracked bits immediately.
- Always use both handles and make sure that you have a firm grip on the router before proceeding with any work.
- Keep hands away from rotating parts.
- Make sure that the bit is not in contact with the work when you switch the machine on.
- Before using the tool on an actual workpiece, switch on and let it run for a while. Watch for vibration or wobbling that could indicate an improperly installed bit.
- Take notice of the direction of rotation of the bit and the direction of feed.
- Always switch off and wait until the bit has come to a complete standstill before removing the machine from the work piece.
- Do not touch the bit immediately after operation. It may be extremely hot and could burn your skin.
- Ensure that you have removed foreign objects such as nails and screws from the work before commencing operation.
- Rags, cloths, cord, string and the like should never be left around the work area.
- Use safety equipment including safety goggles or shield, ear protection, dust mask and protective clothing including safety gloves.

The tool must be used only for its prescribed purpose. Any use other than those mentioned in this Manual will be considered a case of misuse. The user and not the manufacturer shall be liable for any damage or injury resulting from such cases of misuse.

To use this tool properly, you must observe the safety regulations, the assembly instructions and the operating instructions to be found in this Manual. All persons who use and service the machine have to be acquainted with this Manual and must be informed about its potential hazards. Children and frail people must not use this tool. Children should be supervised at all times if they are in the area in which the tool is being used. It is also imperative that you observe the accident prevention regulations in force in your area.

The same applies for general rules of occupational health and safety.

The manufacturer shall not be liable for any changes made to the tool nor for any damage resulting from such changes.

Even when the tool is used as prescribed it is not possible to eliminate all residual risk factors. The following hazards may arise in connection with the tool's construction and design:

- Damage to the lungs if an effective dust mask is not worn.
- Damage to hearing if effective hearing protection is not worn.
- Hand-arm vibration syndrome if its use is not adequately managed.

SYMBOLS

The rating plate on your tool may show symbols. These represent important information about the product or instructions on its use.

Wear hearing protection.
Wear eye protection.
Wear respiratory protection.

Double insulated for additional protection.

Conforms to relevant safety standards.

Recycle packaging where facilities exist

This symbol is known as the 'Crossed-out Wheelie Bin Symbol'. When this symbol is marked on a product or battery, it means that it should not be disposed of with your general household waste. Some chemicals contained within electrical/electronic products or batteries can be harmful to health and the environment.

Only dispose of electrical/electronic/ battery items in separate collection schemes, which cater for the recovery and recycling of materials contained within. Your co-operation is vital to ensure the success of these schemes and for the protection of the environment.

WARNING – To reduce the risk of injury, user must read instruction manual.

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IV - Getting started

ACCESSORIES

The Router is supplied with the following accessories:

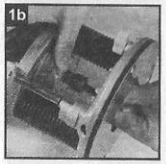
- 6.35mm collet(fitted on the tool)
- Parallel guide
- Template guide
- Dust extractor adaptor (fitted on the tool)
- Wrench

CAUTION: Always ensure that the tool is switched off and unplugged from the power supply before making adjustments or installing or removing bits.

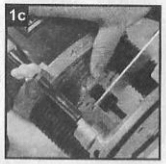
INSTALLING AND REMOVING ROUTER BITS

NOTE: The router is supplied with the 6.35mm (¼") collet fitted.

Only use router bits suitable for the no load speed of the tool and the collet size. Failure to follow this advice can lead to serious injury.



Loosen the collet nut (11) by depressing and holding the spindle lock (10) and then rotating the collet nut. (Fig.1a)



Insert the router bit into the collet at least as far as the 'K' mark on the shaft (where marked), otherwise fully into the collet. (Fig.1b)

Tighten the collet nut assembly by depressing and holding the spindle lock (10) and then tightening the collet nut (11) with wrench (16). (Fig.1c)

WARNING: Do not tighten the collet nut (11) without a bit in place or you may break the collet.

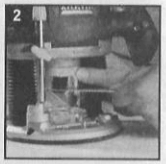
CAUTION: Ensure the bit is firmly secured before commencing operation.

INSTALLING AND REMOVING COLLETS

CAUTION: Always ensure that the router is switched off and unplugged from the power supply before installing or removing a collet.

Depress and hold the spindle lock (10) to stop the spindle from turning.

Whilst holding the spindle lock (10), loosen the collet nut (11) by rotating it using wrench (16).(Fig.2)



Remove the collet nut followed by the collet.

Install the new collet into the assembly; this is sometimes easier if the router is plunged to its full depth.

Install the collet nut (11) and tighten by hand.

Firmly tighten the collet nut (11) by depressing and holding the spindle lock (10) and then tightening the collet nut (11) using wrench (16).

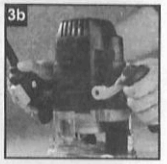
WARNING: Do not tighten the collet nut (11) without a bit in place or you may break the collet.

ADJUSTING THE CUTTING DEPTH

CAUTION: Always ensure that the router is switched off and unplugged from the power supply before adjusting the depth of cut.

Place the machine on a flat surface and loosen the depth gauge locking knob (5).(Fig.3a)

Allow the depth gauge (4) to make contact with one of the turret stops (8).



Loosen lever (7) and lower the machine body until the router bit just touches the flat surface. Tighten lever (7) to maintain the position of the bit just touching the flat surface. (Fig.3b)

Take note of the measurement on the scale of the depth gauge (4).

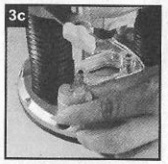
Raise the depth gauge (4) and tighten depth gauge locking knob (5).

The difference in distance between the new measurement and the original measurement will be equivalent to the depth of cut.

Loosen lever (7) and raise the machine body.

When making a subsequent cutting operation, the final depth of cut will be reached when the depth gauge (4) touches the selected turret stop (8).

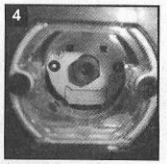
The depth turret stop (8) has five turrets.



By rotating the depth turret stop it is possible to quickly and easily set the depth at five different levels. This procedure is particularly useful when you wish to make a deep cut in a number of stages. (Fig.3c)

LED WORK LIGHTS

The tool has two built in LED lights(19) to illuminate the work area and improve vision when working in areas with insufficient light. The LED lights will switch on automatically while the trigger switch is depressed. (Fig.4)



POWER ON INDICATOR LIGHT

The tool has a "POWER ON INDICATOR" light(6). This light is always on when the tool is plugged into a power source. (Fig.5)

V - Operation

SWITCHING ON AND OFF

After you have set up the work and are ready to cut your wood, plug in the router at the power point.

To start the motor, depress the lock-off button (19) and squeeze the trigger On/Off switch (9). (Fig.6)

To stop the machine, release the on/off switch.

CAUTION: Allow the bit to come to a complete standstill before setting the router down.

SPEED CONTROL

To increase or decrease the speed of the router, rotate dial (3). The speed increases as the numbers on the dial increase. (Fig.7)

Adjust the speed to suit different working materials. The tool works quicker and smoother at different speeds when working in different woods.

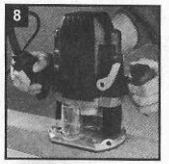
Determine the optimum speed by making a trial cut in a scrap piece of material.

The setting on the dial equates approximately to no-load speeds that increase from approximately 11000min^{-1} to approximately 28000min^{-1} in 6 steps. Ensure that you use the correct setting for the maximum rated speed of the router bit used.

Dial position	Speed approx. (min^{-1})
1	11000
2	16000
3	22000
4	26000
5	27000
6	28000

NOTE: Using the correct speed for the job increases the life of the bit.

MAKING A CUT (Fig.8)



Place the base plate (12) on the workpiece ensuring that the bit is not in contact with the material to be cut.

Switch on the router and allow the bit to reach maximum speed.

Lower the bit into the workpiece surface, keeping the base plate flush and advancing smoothly until cutting is complete.

When edge cutting, the workpiece surface should be on the left side of the bit in the feed direction.

Keep the cutting pressure constant, taking care not to crowd the router so that the motor speed slows excessively.

On exceptionally hard woods or problem materials it may be necessary to make more than one pass at various settings to achieve the desired depth of cut.

To avoid "bit chatter" cuts need to be made in an anti-clockwise direction for external cuts and in a clockwise direction for internal cuts.

CAUTION: Moving the machine too fast may cause a poor quality of cut and can damage the bit or the motor. Moving the machine too slowly may burn or mar the cut. The proper feed rate will depend on the bit size, the type of material being cut and the depth of the cut. Practice first on a scrap piece of material to gauge the correct feed rate and the cut dimensions.

CAUTION: Always use two hands to hold the router.

CAUTION: Where possible, clamp the workpiece to the bench.

USING THE PARALLEL FENCE

The parallel fence (15) is an effective aid to cutting in a straight line when chamfering or grooving.

Loosen knobs (14), install the fence in the right side of the tool in the feed direction. This will help you keep the fence flush with the side of the workpiece. Hold the fence against the workpiece edge and slide the router to the desired position. Re-tighten knobs (14). (Fig.9)

If the distance between the side of the workpiece and the cutting position is too wide, or the side of the workpiece is not straight, firmly clamp a straight board to the workpiece and use this as a guide against the router base.

USING THE DUST EXTRACTION ADAPTOR

Where possible,always attach a suitable workshop vacuum or dust collector to the outlet of the adaptor (13) for a cleaner and safer work area.(Fig.10)

TEMPLATE GUIDE (Fig.11)

The template guide (17) can be used in various ways:

- Producing duplicates of a particular design of an original shape
- In conjunction with a template, producing decorative features
- Repetitive cutting shapes

If you wish to make your own templates it is best to use a hardwood such as plywood. Use a piece that is just thicker than the depth of the template guide. Allow for the thickness of the guide in your template to ensure that the workpiece is cut to the correct size.

NOTE: The template guide must be used with the dust extraction adaptor, using the same two mounting screws.Router bit larger than Ø24mm must not be used.

CHIP GUARD

WARNING: ALWAYS wear eye protection. The chip guard is not intended as a safety guard.

To remove the chip guard from the router, slide it to the left side and then remove it. To attach, place the chip guard in position and slide to the right side. (Fig.12)

CAUTION: Always have the chip guard in position when operating the router.

VI - Maintenance and repair

CAUTION: Always ensure that the tool is switched off and unplugged from the power supply before any adjustments or maintenances.

MAINTENANCE

Keep the tool's air vents unclogged and clean at all times.

Regularly check to see if any dust or foreign matter has entered the vents near the motor and around the trigger switch. Use a soft brush to remove any accumulated dust. Wear safety glasses to protect your eyes whilst cleaning.

Re-lubricate all moving parts at regular intervals.

If the body of the tool needs cleaning, wipe it with a soft damp cloth. A mild detergent can be used but nothing like alcohol, petrol or other cleaning agent.

Never use caustic agents to clean plastic parts.

CAUTION: Water must never come into contact with the tool.

GENERAL INSPECTION

Regularly check that all the fixing screws are tight. They may vibrate loose over time.

The supply cord of the tool and any extension cord used should be checked frequently for damage. If damaged, have the cordset replaced by an authorised service facility. Replace the extension cord if necessary.

PLUG REPLACEMENT

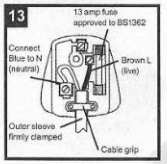
If you need to replace the fitted plug of the tool, then follow the instructions below.

IMPORTANT: The wires in this machine are coloured in accordance with the following code:

Blue – Neutral

Brown – Live

As the colours of the wire in the mains lead of this apparatus may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows. The wire, which is coloured blue, must be connected to the terminal, which is marked with N or coloured black. The wire, which is coloured brown, must be connected to the terminal, which is marked L or coloured red.



WARNING: Never connect live or neutral wires to the earth terminal of the plug. Only fit an approved 13 Amp BS1363/A plug and the correct rated fuse. If in doubt, consult a qualified electrician. (Fig. 13)

VII - Guarantee

Thank you for investing in MacAllister. These products have been made to demanding high quality standards and are guaranteed for domestic use against manufacturing faults for a period of 36 months from the date of purchase. Please retain your receipt as proof of purchase.

If the product is found to be defective within 36 months, we will either replace all defective parts or, at our discretion, replace the unit free of charge. If the same unit is no longer available we will replace it with a unit of similar specification.

This guarantee does not cover defects caused by or resulting from;

1. overload, misuse, or neglect
2. normal wear and tear, including accessory wear
3. trade, professional or hire use
4. repairs attempted by anyone other than an authorised agent
5. damage caused by foreign objects, substances or accidents

In the unlikely event that this product does develop a fault please call the MacAllister helpline on 0845 300 2577.

Due to continuous product improvement, we reserve the right to change the product specification without prior notice.

This guarantee does not affect your statutory rights.

B&Q Plc, Portswood House, 1 Hampshire Corporate Park, Chandlers Ford, Eastleigh, Hants, SO53 3YX (Registered in England under no 973387)

Thank you for purchase MacAllister product. We are confident that this product will meet and exceed your expectations of quality and reliability. Please take the time to carefully read this entire instruction manual before using your new product, and take note of the basic safety precautions contained herein.

VIII - Declaration of conformity

DECLARATION OF CONFORMITY

WE
B&Q PLC
PORTSWOOD HOUSE
1 HAMPSHIRE CORPORATE PARK
CHANDLERS FORD, HAMPSHIRE
SO53 3YX

DECLARE THAT THE PRODUCT
1200W ROUTER MRO1200
COMPLIES WITH THE ESSENTIAL HEALTH AND SAFETY REQUIREMENTS OF THE FOLLOWING
DIRECTIVES:
LOW VOLTAGE DIRECTIVE 2006/95/EC
MACHINERY DIRECTIVE 98/37/EC UNTIL DECEMBER 28TH 2009 AND 2006/42/EC FROM 29TH DECEMBER 2009
ELECTROMAGNETIC COMPATIBILITY DIRECTIVE 2004/108/EC

STANDARDS AND TECHNICAL SPECIFICATIONS REFERRED TO:

EN 60745-1
EN60745-2-17
EN 55014-1
EN 55014-2
EN 61000-3-2
EN 61000-3-3

AUTHORISED SIGNATORY

Colin Bradford.

NAME: COLIN BRADFORD
GENERAL MANAGER - QUALITY ASSURANCE
B&Q PLC

DATE 01/11/2009
ALL TECHNICAL INFORMATION IS HELD AT THE ADDRESS DETAILED ABOVE

MacAllister Power Tools
1 Hampshire Corporate Park, Chandlers Ford,
Eastleigh, Hants SO53 3YX
Technical Helpline: 0845 300 2577