



# Activity 1 – Writing G-Code

N0100	Line Number
G00 X?? Y??	Move Quickly (Rapid)
G01 X?? Y??	Move Slowly (Accurate Cut)
M03 S17000	Start Spindle with Speed 17000 RPM
M30	End Program

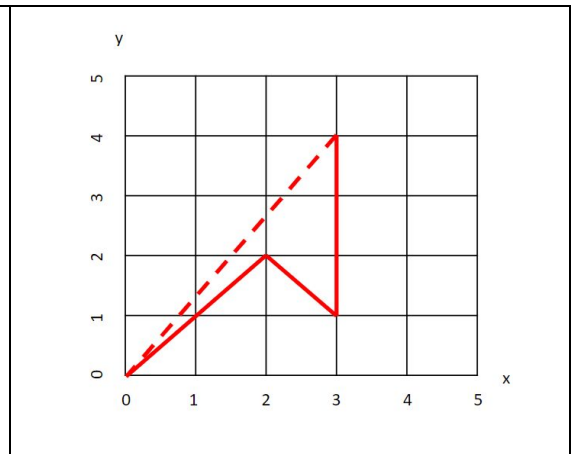
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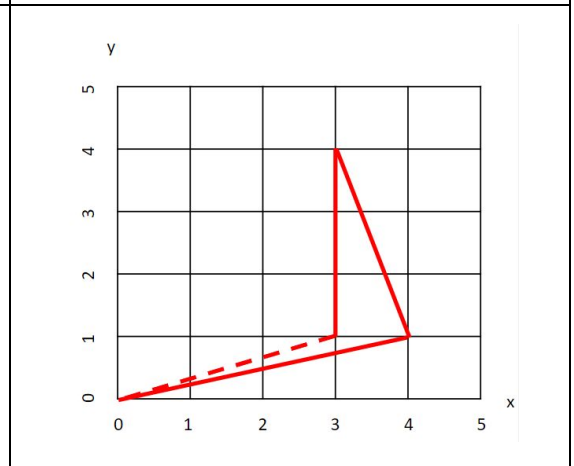
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